

## MEAL SPECIFICATION

### Chilli Con Carne with Rice

EFD Product No: 860300

<b>Issue No. / Version 3</b>	<b>Rev Date: 23/08/2022</b>
<b>Reason for Rev. updated rehydration guidelines</b>	

#### GENERAL INFORMATION

<b>GENERAL DESCRIPTION</b>	A freeze-dried complete meal. Designed to be rehydrated by the addition of hot water and served.
<b>LEGAL NAME</b>	Rice with beans and cooked minced beef in a tomato sauce.
<b>SHELF LIFE</b>	For unopened, undamaged packs, stored as recommended, 25 years from date of production.
<b>STORAGE CONDITIONS</b>	Store in a cool dry place away from direct sunlight.
<b>PREPARATION/ REHYDRATION</b>	<p>Mix the contents of the can well.</p> <p>To prepare a single serving:        800g Tin – Add 100g of the dry meal mix into a container. Pour 250ml of boiling water and mix thoroughly. Cover with a lid and let it stand for 8-9 mins. Stir, season to taste and serve.</p> <p>To prepare entire Tin:        Remove the three oxygen absorbers from the can. Cover the contents of the can with boiling water. Stir the water into the food until mixed thoroughly. Replace the lid and let the food stand for 8-9 minutes. Stir, season to taste and serve.</p>

#### RECIPE

<b>Ingredients</b>	<b>% Qty</b>	<b>Country of Origin</b>
Cooked Minced Beef		EU (Beef)
Contains Rosemary Extract	14.7	USA, Morocco (Extract)
Diced Onions	14.7	Poland, Netherlands
Red Kidney Beans	14.7	China, USA
Chopped Tomatoes	20.3	UK, Greece, Italy
Rapeseed Oil	3.6	EU, Russia, Kazakhstan, Australia, Argentina
Tomato Puree	7.8	Greece
Chipotle Paste	1.6	UK
Parboiled Long Grain Rice	22.6	Spain, Italy

#### INGREDIENTS LIST

Parboiled Long Grain Rice (23%), Chopped Tomatoes, Red Kidney Beans (15%), Cooked Minced Beef (Beef, Rosemary Extract) (15%), Diced Onions, Tomato Puree, Rapeseed Oil, Chipotle Paste (Ground Chipotle (30%), Sugar, Spirit Vinegar, Salt).

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For allergens, including cereals containing gluten see ingredients in **bold**.

### DECLARATION OF ALLERGENS

ALLERGENS	Present in Product	On Site (IES)**	On Line
Cereals containing Gluten ( wheat, barley, oats, rye etc.) or products thereof	No	Yes	Yes
Egg, or products thereof	No	Yes	Yes
Milk, or products thereof	No	Yes	Yes
Fish, or products thereof	No	Yes	Yes
Crustacea, or products thereof	No	Yes	Yes
Molluscs, or products thereof	No	Yes	Yes
Nuts or traces of nuts, or products thereof	No	No	No
Sesame seeds, or products thereof	No	No	No
Celery/celeriac, or products thereof	No	Yes	Yes
Mustard, or products thereof	No	Yes	Yes
Soya, or products thereof	No	Yes	Yes
Lupin, or products thereof	No	No	No
Peanuts, or products thereof	No	No	Not certified as a nut free site
Sulphur/sulphites, or products thereof	No	Yes	Yes

\*\* Where the materials indicated are handled within the same production facility, audited procedures are in place to minimize any risk of cross contamination.

### DIETARY INTOLERANCE DATA

SENSITIVE CONTENT	CONTAINED Yes / No	MATERIAL HANDLED WITHIN THE SAME PRODUCTION FACILITY (IES)**	COMMENTS
Coconut	No	Yes	
Maize / Maize Derivatives	No	Yes	
Pulses / Legumes or derivatives	No	Yes	
Pine Nuts / Pine Kernels / Chestnuts	No	No	
Cottonseed Flour	No	No	
Seed & Derivatives Excl. Oils	No	No	
Seed Oil refined to SCOPA Std	Yes	Yes	
Seed Oil not to SCOPA Std	No	No	
Mushrooms / Mushroom products	No	No	
Yeast	No	Yes	
Additives	No	Yes	
Preservatives	No	Yes	
Natural Colours	No	Yes	
Artificial Colours	No	No	
Natural Flavours	No	Yes	
Artificial Flavours	No	Yes	
MSG (Monosodium glutamate)	No	No	

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HVP (Hydrolysed Veg. Protein)	No	No	
BHA/BHT (E320, E321)	No	Yes	
Fruit & Derivatives	No	Yes	
Umbelliferae excluding celery (carrot, parsnip, parsley, dill, coriander, cumin, fennel, chervil etc.)	No	Yes	
Honey	No	Yes	
Garlic	Yes	Yes	
Sorbates / Benzoates	No	No	
Polyols	No	No	
Histamine	No	No	
Hydrogenated Oils and Fats	No	No	
Chilli or derivatives	Yes	Yes	
Ginger or derivatives	No	Yes	
Cinnamon or derivatives	No	Yes	
Animal Products: Beef	Yes	Yes	
Animal Products: Pork	No	Yes	
Animal Products: Lamb	No	Yes	
Animal Products: Poultry	No	Yes	
Animal Products: Other	No	Yes	
Added Sugar	No	N/A	
Added Salt	Yes	N/A	

### DIET SUITABILITY:

Ovo-lacto Vegetarians	No	Coeliacs	No
Vegans	No	Diabetics	No
Kosher	Not certified	Low Sodium	No
Halal	Not certified	Organic	No

### NUTRITIONAL INFORMATION

Typical Values	Per 100g (As Sold)	Method
Energy	2056kJ/492kcal	Analysis
Fat (g)	25	Analysis
of which saturates (g)	5.6	Analysis
Carbohydrate (g)	44	Analysis
of which sugars (g)	8.5	Analysis
Fibre (g)	5.9	Analysis
Protein (g)	21	Analysis
Salt (g)	0.72	Analysis

### MICROBIOLOGICAL STANDARDS

	Accept (cfu/g)	Reject (cfu/g)
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E. coli	10	>10
Enterobacteriaceae	100	$10 \times 10^2$
Moulds	$10 \times 10^2$	$10 \times 10^3$
Total Aerobic Colony count @ 30°C	$10 \times 10^3$	$10 \times 10^4$
Yeasts	$10 \times 10^2$	$10 \times 10^3$
B. cereus	100	$10 \times 10^3$
C. perfringens	20	$10 \times 10^3$
Salmonella (25g sample)	Absent	Present

**LEGISLATIVE INFORMATION**

PESTICIDE RESIDUES	In compliance with the current UK, and EU legislation
HEAVY METAL RESIDUES	In compliance with the current UK, and EU legislation
ADDITIVES ( <i>where relevant</i> )	In compliance with the current UK, and EU legislation
PACKING MATERIAL	In compliance with the current UK, and EU legislation
MARKING	In compliance with the current UK, and EU legislation
AFLATOXIN	In compliance with the current UK, and EU legislation

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#### PACKAGING INFORMATION:

<b>Primary Packaging:</b>	
Description	Beaded Aluminum Tin with a Pre Printed Label.
Composition	Food Grade Packaging – compliant with EU Regulations.
Safety Info	To ensure product freshness, each tin contains several oxygen scavenger packets, designed for food industry use. (Contains activated iron powder, silicon dioxide, activated carbon, electrolyte materials).
Closure	Clear Lid. Tamper Proof metallic seal.
Date coding	Printed onto base of tin (Best Before)
Suitable for Recycling	Yes
<b>Secondary Packaging:</b>	
Description	Carton Board Case
Closure	Top and bottom seal with tape
Date coding	On the label
Contents	6 Tins
Suitable for recycling	Yes
<b>Palletisation</b>	
Description	Euro Pallet
Materials	Wood
Dimensions	1200mm x 800mm
Method of stabilizing	Virgin LLDPE shrink wrap
Date Coding	N/A
Configuration	7 boxes per layer; 7 layers per pallet; 49 boxes per pallet
Suitable for recycling	Yes

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European Freeze Dry Ltd. reserves the right to amend this specification in whole or in part, but undertakes to agree any such changes with the customer in advance.

Signed:   
**NPD & Technical Co-ordinator**

Date: 23<sup>rd</sup> August 2022

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**Customer Approval**

Company:

Name & Position:

Date:

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